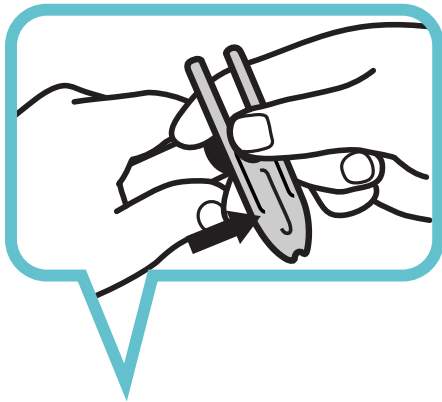
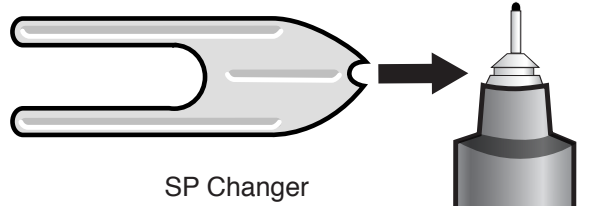


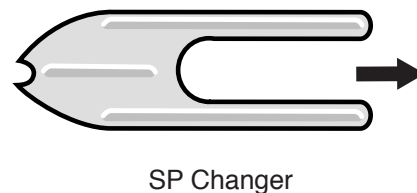
# How to Refill Ink & Replace Nibs on your Copic Multiliner SP



**Nibs:** Push the nib out using the hand holding the changer. Push straight out. Insert the new nib carefully. Be sure the wick is lined up correctly. Ink will flow in a few minutes.

**Refill Cartridge:** Hook your fingers around both sides of the changer and pull firmly. The cartridge will jump out. Pull the protective cap off the new cartridge and insert into the pen. Ink will flow in a few minutes.

Hold the pen with one hand and insert the metal SP changer into the nib or the cartridge.



- Be Careful!**  
 Use Cartridge A for pen sizes 0.03, 0.05, and 0.1  
 Use Cartridge B for all other pen sizes.
- Frequent removal of nibs will cause poor contact with ink cartridge. Only remove nibs when they need to be replaced.
  - Do not use dried-up or bent nibs.